



**Conservation**

Environmental Stewardship Division  
Environmental Assessment and Licensing Branch  
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FAXED

CLIENT FILE NO.: 5262.00

December 17, 2007

N.L. Rozek, Vice President  
Winpak Ltd.  
100 Saulteaux Crescent  
Winnipeg MB R3J 3T3

Dear Mr. Rozek:

Enclosed is Environment Act Licence No. 2797 dated December 17, 2007 issued in accordance with The Environment Act to **WINPAK LTD.** for the continued operation of a packaging material manufacturing facility located at Lot 1 Plan 39607 WLTO in RL 13 and 14, Lot 2 Plan 15507 WLTO in RL 12 and 13, Lot 3 Plan 13115 WLTO in RL 12 and 13, and Lot 4 Plan 13115 WLTO in RL 12 and 13; all in the Parish of St. James in the City of Winnipeg, in accordance with the Proposal dated January 31, 2007 and the additional information provided on August 27, 2007, October 22, 2007, and November 7, 2007.

In addition to the enclosed Licence requirements, please be informed that all other applicable federal, provincial and municipal regulations and by-laws must be complied with.

For further information on the administration and application of the Licence, please feel free to contact Terry Gallagher, Environment Officer at (204) 945-7104.

Pursuant to Section 27 of The Environment Act, this licencing decision may be appealed by any person who is affected by the issuance of this Licence to the Minister of Conservation within 30 days of the date of the Licence.

Yours truly,

Tracey Braun, M. Sc.  
Director  
Environment Act

Enc.

c: B. Gillespie, Central Regional Director  
Terry Gallagher, Environment Officer  
Bill Carroll, Carroll and Associates  
Millennium Public Library/Manitoba Eco-Network  
City of Winnipeg Community Committee

**NOTE:** Confirmation of Receipt of this Licence No. 2797 (by the Licensee only) is required by the Director of Environmental Assessment and Licensing. Please acknowledge receipt by signing in the space provided below and faxing a copy (letter only) ack to the Department by December 21, 2007.

\_\_\_\_\_  
On behalf of Winpak Ltd.

\_\_\_\_\_  
Date

**\*\*A COPY OF THE LICENCE MUST BE KEPT ON SITE AT THE DEVELOPMENT AT ALL TIMES\*\***

# LICENCE

Licence No. / Licence n° 2797

Issue Date / Date de délivrance December 17, 2007

In accordance with The Environment Act (C.C.S.M. c. E125) /  
Conformément à la Loi sur l'environnement (C.P.L.M. c. E125)

Pursuant to Section 10(1) / Conformément au Paragraphe 10(1)

**THIS LICENCE IS ISSUED TO: / CETTE LICENCE EST DONNÉE À:**

**WINPAK LTD.; "the Licencee"**

for the continued operation of a packaging material manufacturing facility located at Lot 1 Plan 39607 WLTO in RL 13 and 14, Lot 2 Plan 15507 WLTO in RL 12 and 13, Lot 3 Plan 13115 WLTO in RL 12 and 13, and Lot 4 Plan 13115 WLTO in RL 12 and 13; all in the Parish of St. James in the City of Winnipeg, in accordance with the Proposal dated January 31, 2007 and the additional information provided on August 27, 2007, October 22, 2007, and November 7, 2007, and subject to the following specifications, limits, terms and conditions:

### **DEFINITIONS**

In this Licence,

"**accredited laboratory**" means an analytical facility accredited by the Standard Council of Canada (SCC), or accredited by another accrediting agency recognized by Manitoba Conservation to be equivalent to the SCC, or be able to demonstrate, upon request, that it has the quality assurance/quality control (QA/QC) procedures in place equivalent to accreditation based on the international standard ISO/IEC 17025, or otherwise approved by the Director;

"**affected area**" means a geographical area, excluding the property of the Development;

"**approved**" means approved by the Director in writing;

"**CCME**" means Canadian Council of Minister of the Environment;

"**dangerous good**" means any product, substance or organism designated in the regulations, or conforming with the criteria set out in the regulations, or in any regulation adopted in accordance with The Dangerous Goods Handling and Transportation Act, and includes hazardous wastes;

"**Director**" means an employee so designated pursuant to The Environment Act;

**"Environment Officer"** means an employee so designated pursuant to The Environment Act;

**"noise nuisance"** means a continuous or repeated noise in an affected area, which is offensive, obnoxious, troublesome, annoying, unpleasant or disagreeable to a person:

- a) residing in an affected area;
- b) working in an affected area; or
- c) present at a location in an affected area which is normally open to the members of the public;

if the noise

- d) is the subject of at least 5 written complaints, received by the Director in a form satisfactory to the Director, and within a 90 day period, from 5 different persons falling within clauses a), b), or c), who do not live in the same household;

**"odour nuisance"** means a continuous or repeated odour, smell or aroma, in an affected area, which is offensive, obnoxious, troublesome, annoying, unpleasant, or disagreeable to a person:

- a) residing in an affected area;
- b) working in an affected area; or
- c) present at a location in an affected area which is normally open to the members of the public;

if the odour, smell or aroma

- d) is the subject of at least 5 written complaints, received by the Director in a form satisfactory to the Director, and within a 90 day period, from 5 different persons falling within clauses a), b), or c), who do not live in the same household;

**"opacity"** means the degree to which emissions reduce the transmission of light and obscure the view of an object in the background;

**"particulate matter"** means any finely divided liquid or solid matter other than water droplets;

**"particulate residue"** means that part or portion of an atmospheric emission which is deposited onto a surface;

**"point source"** means any point of emission from the Development where pollutants are emitted to the atmosphere by means of a stack;

**"QA/QC"** means quality assurance/quality control;

**"sanitary wastes"** means sewage containing human body, toilet, liquid, waterborne culinary, sink or laundry waste;

**"sewerage system"** means all sewers, appurtenances, pumping stations, treatment works, and all physical properties of the system, but does not include extensions to the collection systems;

**"stack"** means a duct, pipe, chimney, vent, opening or other structure through which pollutants are emitted to the atmosphere;

**"Standard Methods for the Examination of Water and Wastewater"** means the most recent edition of Standard Methods for the Examination of Water and Wastewater published jointly by the American Public Health Association, the American Waterworks Association and the Water Environment Federation;

**"VOC"** means volatile organic compound;

**"Volatile Organic Compound"** means any organic substance, mixture of organic substances, or the organic components of any mixture of organic and inorganic substances which may evaporate and become airborne during storage, handling or use. Methane, carbon monoxide, carbon dioxide, carbonic acid, metallic carbides and carbonates, and ammonium carbonate are exempt from this definition as well as other substances so designated by the Director; and

**"wastewater"** means any liquid containing a pollutant as defined in The Environment Act, associated with or resulting from the Development which is discharged into the environment.

### **GENERAL TERMS AND CONDITIONS**

This Section of the Licence contains requirements intended to provide guidance to the Licencee in implementing practices to ensure that the environment is maintained in such a manner as to sustain a high quality of life, including social and economic development, recreation and leisure for present and future Manitobans.

1. The Licencee shall implement a high standard of equipment maintenance and good housekeeping and operational practices with respect to the Development, at all times.
2. The Licencee shall reduce the production and dissemination of wastes by initiating and maintaining waste reduction and waste recycling programs.
3. The Licencee shall, upon the request of the Director and in addition to any of the limits, terms or conditions specified in this Licence:
  - a) sample, monitor, analyze and/or investigate specific areas of concern regarding any segment, component or aspect of pollutant storage, containment, treatment, handling, disposal or emission systems, for such pollutants or ambient quality, aquatic toxicity, leachate characteristics and discharge or emission rates, for such duration and at such frequencies as may be specified;
  - b) determine the environmental impact associated with the release of any pollutants from the said Development; or
  - c) provide the Director, within such time as may be specified, with such reports, drawings, specifications, analytical data, descriptions of sampling and analytical procedures being used, bioassay data, flow rate measurements and such other information as may from time to time be requested.

4. The Licencee shall, unless otherwise specified in this Licence:
  - a) carry out all preservations and analyses on liquid samples in accordance with the methods prescribed in the most current edition of Standard Methods for the Examination of Water and Wastewater or in accordance with equivalent preservation and analytical methodologies approved by the Director;
  - b) carry out all sampling of, and preservation and analyses on, soil and air samples in accordance with methodologies approved by the Director;
  - c) ensure that all analytical determinations are undertaken by an accredited laboratory; and
  - d) report the results to the Director within 60 days of the samples being taken.
5. The Licencee shall submit to the Director, by June 1<sup>st</sup> of each year and beginning in 2008, a written report containing all necessary information regarding the operation of the Development over the previous calendar year such that the Director can determine that the Licencee is in compliance with the applicable environmental codes of practice contained in the most current edition of CCME Management Plan Initiatives V308 and V613, "*Environmental Code of Practice for the Reduction of Volatile Organic Compound Emissions from the Commercial/Industrial Printing Industry*".
6. The Licencee shall provide to the Director, upon request, all information required under this Licence, in writing and in such form and content (including number of copies), as may be specified by the Director.
7. The Licencee shall designate an Environmental Manager within 60 days of the issuance of this Licence who shall have the responsibility to seek compliance with all the limits, terms and conditions in this Licence, and to assist the Senior Management of Winpak Ltd. in the management of environmental issues at the Development. The name of the Environmental Manager shall be submitted in writing to the Director within 14 days of appointment.

### **LIMITS, TERMS AND CONDITIONS**

#### **Respecting Air Emissions – Limits**

8. The Licencee shall not emit from the Development:
  - a) particulate matter in any air emission that:
    - i) exceeds 0.23 grams per dry standard cubic metre calculated at 25 degrees Celsius and 760 millimetres of mercury, corrected to 12 percent carbon dioxide from any point source of the Development;
    - ii) exhibits a visible plume with an opacity of greater than 5 percent at any point beyond the property line of the Development; or
    - iii) results in the deposition of visible particulate residue at any time beyond the property line of the Development; or
  - b) particulate matter from any point source with an opacity that equals or exceeds:
    - i) 20 percent as the average of any 24 consecutive opacity observations taken at 15 second intervals;

- ii) 20 percent for more than 16 individual opacity observations within any 1 hour period; or
  - iii) 40 percent for any individual opacity observation.
9. The Licencee shall not cause or permit a noise nuisance to be created as a result of the construction, operation, or alteration of the Development, and shall take such steps as the Director may require to eliminate or mitigate a noise nuisance.
10. The Licencee shall not cause or permit an odour nuisance to be created as a result of the construction, operation, or alteration of the Development, and shall take such steps as the Director may require to eliminate or mitigate an odour nuisance.
11. The Licencee, upon written request from the Director, shall provide a stack or stacks including all necessary sampling facilities for the sampling of air emissions at the Development. The stack or stacks shall be provided:
- a) at a location(s) and within a time frame satisfactory to the Director; and
  - b) to the specifications and in accordance with the most recent version of Manitoba Conservation Guideline, *Guideline for Stack Sampling Facilities*, unless otherwise approved by the Director.
12. The Licencee, upon a written request from the Director, shall submit a detailed plan which is acceptable to and approved by the Director, for the sampling and analysis of potential air pollutants, released as stationary point and fugitive emissions, including any compounds determined by the Director. The plan shall identify the rationale for the sampling, the ways and means by which the sampling program will be implemented including any special measures or methods which would be necessitated by influencing factors such as unfavourable weather conditions, the need for large or additional sample volumes, the need for multiple sampling runs, the methods used for the sampling and the analysis for each compound, the detection level to be attained, a comprehensive QA/QC program, and other items as may be identified by the Director.
13. The Licencee shall perform all stack sampling in accordance with the most recent version of Manitoba Conservation Report No. 96-07, *Interim Stack Sampling Performance Protocol*, unless otherwise approved by the Director.
14. The Licencee shall arrange the scheduling of the sampling program submitted pursuant to Clause 12 of this Licence such that a representative of Manitoba Conservation is available to monitor and audit the implementation of the sampling program.
15. The Licencee shall complete the sampling of emissions according to the approved plan submitted pursuant to Clause 12 of this Licence, within a timeframe to be determined by the Director.
16. The Licencee shall submit a report, for the approval of the Director, of the completed sampling and analysis plan approved pursuant to Clause 12 of this Licence, within 60 days of the receipt of the analytical results of that sampling plan. The report shall contain at minimum:
- a) the raw data collected;
  - b) a discussion of the sampling and analytical portions of the program including any anomalies of sampling and analysis; and

- c) a discussion of the significance of the data gathered with specific attention to:
    - i) the significance for potential acute and chronic impacts to health or environment from exposure to concentrations of the compounds detected;
    - ii) the need for risk assessment of the impact of emissions;
    - iii) the need for the establishment of ambient air monitoring stations;
    - iv) the need for dispersion modeling of emissions;
    - v) results and conclusions of the QA/QC program; and
    - vi) other issues as may be determined by the Director.
17. The Licencee, upon the written request of and in a timeframe stipulated by the Director, shall comply with any air emission or ambient air quality criteria specified by the Director for any pollutant of concern to the Director which has been identified pursuant to Clauses 3 or 16 of this Licence.

#### **Respecting Record Keeping and Reporting**

18. The Licencee shall submit to the Director, by June 1<sup>st</sup> of each year, and beginning in 2008, an annual report containing the following information:
- a) for each process at the Development, for any of the materials used as listed in Attachment 'A' to this Licence, a completed copy of the form entitled "Quarterly Listed VOC Mass Balance in Kilograms By Process at the Development" as shown in Attachment 'B' to this Licence, signed by the Environmental Manager of Winpak Ltd.;
  - b) for each process at the Development, for any VOCs used but not listed in Attachment 'A' to this Licence, a completed copy of the form entitled "Quarterly Non-Listed VOC Mass Balance in Kilograms By Process at the Development" as shown in Attachment 'C' to this Licence, signed by the Environmental Manager of Winpak Ltd.
  - c) a detailed explanation for any increase in VOC use or release from previously reported least quantities;
  - d) a detailed identification and description of all measures including but not limited to: operational or material modifications; equipment upgrades; process modifications; emission control technologies; etc., that have been implemented in this reporting period to reduce the emissions of VOCs, and an estimated quantification of the emissions reduction from each measure which has been implemented; and
  - e) a detailed identification and description of all proposed measures including: operational or material modifications; equipment upgrades; process modifications; emission control technologies; etc., that are intended to reduce VOC emissions and are to be initiated within the next reporting period.

#### **Respecting Sanitary Waste Disposal**

19. The Licencee shall discharge sanitary wastes only to the sewerage system.

### **Respecting Chemical Storage and Spill Containment**

20. The Licencee shall comply with all the applicable requirements of:
  - a) Manitoba Regulation 188/2001, or any future amendment thereof, respecting the *Storage and Handling of Petroleum Products and Allied Products*;
  - b) The Dangerous Goods Handling and Transportation Act, and regulations issued thereunder, respecting the handling, transport, storage and disposal of any dangerous goods brought onto or generated at the Development; and
  - c) the Office of the Fire Commissioner – Province of Manitoba.
21. The Licencee shall provide containment for all vessels containing chemicals and in each area of the development where the chemicals are stored, loaded, transferred, used or otherwise handled, in compliance with the National Fire Code of Canada (2005), or any future amendment thereof, such that any product leakage or spillage and any contaminated liquid generated is contained within the Development and contamination of groundwater is prevented.
22. The Licencee shall, in a manner approved by the Director, remove and dispose of all spilled dangerous goods.

### **Respecting Solid Waste**

23. The Licencee shall dispose of all solid waste generated from any activity at the Development, which is not recycled, only to a waste disposal ground operating under the authority of a permit issued pursuant to Manitoba Regulation 150/91 or any future amendment thereof, or a Licence issued pursuant to The Environment Act.

### **Respecting Emergency Response Planning**

24. The Licencee, within 120 days of the issuance of this Licence, or other time frame approved by the Director, shall submit for approval of the Director a contingency plan in accordance with the Manitoba Industrial Accidents Council (MIAC) *Industrial Emergency Response Planning Guide*, outlining procedures to be used in the event of a leak, spill, fire, or other hazardous condition at the Development.

### **Respecting Decommissioning**

25. The Licencee shall submit within one (1) year prior to closure of the facility, for the approval of the Director, a formal detailed Decommissioning Plan for the facility.

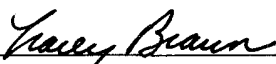
## **REVIEW AND REVOCATION**

- A. If, in the opinion of the Director, the Licencee has exceeded or is exceeding or has or is failing to meet the specifications, limits, terms, or conditions set out in this Licence, the Director may, temporarily or permanently, revoke this Licence.



- B. If, in the opinion of the Director, new evidence warrants a change in the specifications, limits, terms or conditions of this Licence, the Director may require the filing of a new Proposal pursuant to Section 10 of The Environment Act.

**Client File No.: 5262.00**

  
\_\_\_\_\_  
**Tracey Braun, M.Sc.**  
**Director**  
**Environment Act**

**Attachment 'A' to  
Environment Act Licence No. 2797 – Winpak Ltd.**

**VOC Listing – Winpak Ltd.<sup>1</sup>**

<b>Common Name</b>	<b>CAS No.</b>
1 Butoxy-2-Propanol	5131-86-8
Diethylene Glycol Monobutyl Ether	112-34-5
Dipropylene Glycol	25265-71-8
Dipropylene Glycol Methyl Ether	35490-94-8
Ethylene Glycol Monopropyl Ether	2807-30-9
Ethanol	64-17-5
Ethly Acetate	141-78-6
Ehtylbenzene	100-41-4
Heptane	142-82-5
Glycol Ether PM	107-98-2
Isobutyl Alcohol	78-83-1
Isopropyl Acetate	108-21-4
Isopropyl Alcohol	67-63-0
Methanol	67-56-1
Methyl Ethly Ketone	78-93-3
N-Propyl Alcohol	71-23-8
N-Propyl Acetate	109-60-4
Naptha, Petroleum Solvent	64742-95-6
Propylene Glycol	57-55-6
Propylene Glycol Monomethyl Ether	1320-67-8
Propylene Glycol Monomethyl Ether Acetate	84540-57-8
Proopylene Glycol Propyl Ether	1569-01-3
Stoddart Solvent	8052-41-3
Triethlyene Glycol Monobutyl Ether	143-22-6
Toluene	108-88-3
Xylene	1330-20-7

**Notes:**

1. The VOC listing is based on information provided in the EIA and is to be reviewed and updated on an as needed basis by the Licencee. Any additions are to be brought to the attention of the Director.



